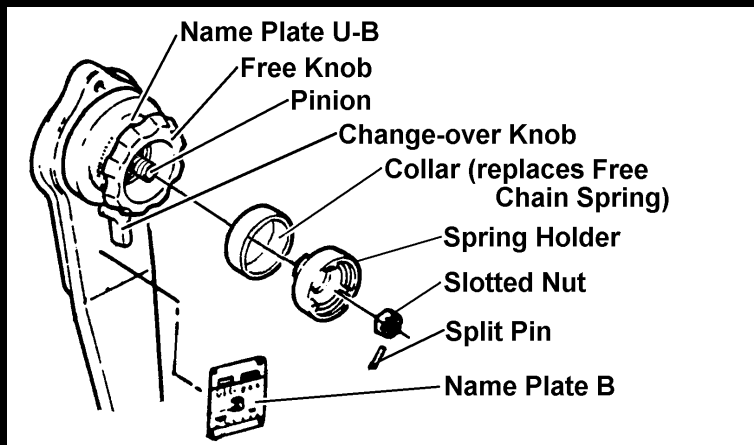


- IMPORTANT!**
- Verify that the hoist is a model L5LB and that the capacity of the Retrofit kit matches the capacity of the hoist.
 - Place the Owner' Manual Insert (p/n EDOC0257) with the hoist's Owner's Manual and maintenance records on file.

Installing the Collar:

1. Turn the Change-Over Knob to the "UP" or "DN" position to retain the Free Knob during disassembly.
2. Remove the Split Pin, Slotted Nut, Spring Holder and Free Chain Spring from the Pinion. Do NOT remove the Free Knob or Cam Guide.
3. Discard the Idle Spring.
4. Place the new Collar provided with the kit inside the Free Knob in place of the Free Chain Spring. Place the Spring Holder onto the splines of the Pinion.
5. Hold the Spring Holder and Free Knob firmly down and finger tighten the Slotted Nut onto the Pinion. Back off the Slotted Nut slightly if necessary to align the nut with the hole in the Pinion then install the new Split Pin provided with the kit. Make sure to properly bend the Split Pin.



Installing the Name Plates:

1. Transfer the model and serial numbers from the original black Name Plate to the new blue Name Plate B provided with the kit using letter stamps or an engraving tool.
2. Remove the original Name Plate from the hoist's Lever Assembly by chiseling or grinding the heads off of the brass rivets attaching the Name Plate. Discard the original nameplate.
3. Attach the new Name Plate B to Lever Assembly with the new rivets provided.
4. Replace the original Name Plate U on the Free Knob with the Name Plate U-B provided making sure the "UP" arrow points in the clockwise direction.

Operational Test:

Refer to Section 4.2 of the owner's manual and owner's manual insert (p/n EDOC0257) and verify proper operation of the hoist.