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Original Instruction

Electric Chain Hoist ER2 - High Function Series
Dual Speed Inverter (VFD) [125 kg to 5 t]

## Step-less Switch

## Owner’s Manual (Supplement)

## Introduction

ER2 electric chain hoist high function series step-less switch is a special-purpose component designed to enhance the functions of the ER2 electric chain hoist. It allows the lifting/lowering speed to change in a step-less manner by adjusting depression of the push button, improving workability by leaps and bounds.

## Safety Precautions

| ¢ D DANGER |  |
| :---: | :---: |
|  | - Do not use the parts for the step-less switch for other than the ER2 electric chain hoist. <br> Failure to comply with this instruction may result in death or serious injury. |
|  | - When assembling the step-less switch to the existing ER2, be sure to consult the nearest KITO sales outlet or service shop. <br> - The Manual describes the information peculiar to the step-less switch. Prior to use, read it together with "KITO ER2 Series Electric Chain Hoist, Owner's Manual" (separately provided) for correct and safe operation. <br> Failure to comply with these instructions may result in death or serious injury. |

## Product Specifications and Operational Environment

## - Product Specifications (ER2 Electric Chain Hoist with Step-less Switch)

Applicable Model: ER2 electric chain hoist (dual speed inverter type, 125 kg to 5 t )
Supply voltage: 3-phase, 230V-50 Hz, $400 \mathrm{~V}-50 \mathrm{~Hz}$
Speed ratio: 6:1 (Maximum speed 6 times higher than minimum speed)
Push button switch protection code: IP55
Ambient temperature: $-20^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}$
Ambient humidity: 85\%RH (no condensation)

* For the operational environment conditions of the product, see "KITO ER2 Series Electric Chain Hoist (125 kg to 5 t), Owner's Manual".


## Lifting speed

| Capacity | Product code | Lifting speed ( $\mathrm{m} / \mathrm{s}$ ) |  |  | Lifting speed (m/min) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $50 / 60 \mathrm{~Hz}$ |  |  | $50 / 60 \mathrm{~Hz}$ |  |  |
|  |  | High | to | Low | High | to | Low |
| 125 kg | ER2-001IH | 0.277 | to | 0.0461 | 16.6 | to | 2.8 |
| 250 kg | ER2-003IS | 0.179 | to | 0.0299 | 10.8 | to | 1.8 |
|  | ER2-003IH | 0.261 | to | 0.0435 | 15.7 | to | 2.6 |
| 500 kg | ER2-005IL | 0.075 | to | 0.0125 | 4.5 | to | 0.8 |
|  | ER2-005IS | 0.142 | to | 0.0237 | 8.5 | to | 1.4 |
| 1 t | ER2-010IL | 0.0693 | to | 0.0115 | 4.2 | to | 0.7 |
|  | ER2-010IS | 0.137 | to | 0.0228 | 8.2 | to | 1.4 |
| 1.6 t | ER2-016IS | 0.0877 | to | 0.0146 | 5.3 | to | 0.9 |
| 2 t | ER2-020IL | 0.0714 | to | 0.0119 | 4.3 | to | 0.7 |
|  | ER2-020IS | 0.136 | to | 0.0226 | 8.2 | to | 1.4 |
| 2.5 t | ER2-025IS | 0.111 | to | 0.0184 | 6.6 | to | 1.1 |
| 3.2 t | ER2-032IS | 0.0861 | to | 0.0143 | 5.2 | to | 0.9 |
| 5 t | ER2-050IS | 0.0553 | to | 0.0092 | 3.3 | to | 0.6 |

*Note that lifting speed may be changed if a magnet is put closer to the push button unit.

## Operating Method

As shown in the figure below, the lifting/lowering speed changes smoothly depending on the depression of the push button.
The maximum depression of the push button is approx. 6.5 mm ; the lifting/lowering speed increases higher as the push button is pressed deeper.


| - The lifting speed of the step-less switch has been set to the speed ratio of 6:1. <br> (Maximum speed 6 times higher than minimum speed) <br> Never re-set it to the speed ratio higher than 6:1. |  |  |  |  |  |
| :--- | :--- | :---: | :---: | :---: | :---: |
| Failure to comply with this instruction causes bodily injury or loss of property. |  |  |  |  |  |

## Maintenance

Carry out frequent and periodic inspections based on the following inspection list.
For inspection of other than this product, see "ER2 Series Electric Chain Hoist (125 kg to 5 t ), Parts List" (separately provided).

Step-less Switch Inspection List

| Item | Inspection |  | Check <br> method | Criteria | When out of <br> specification |
| :--- | :---: | :---: | :---: | :--- | :--- |
|  | Frequent | Periodic | Visual <br> check | No damage, deformation or <br> corrosion | Replace the relevant <br> part. |
| Appearance | $\circ$ | $\circ$ | $\circ$ | Visual <br> check | No loose bolts or nuts |
| Screws |  | $\circ$ | Switch <br> Speration | The speed should change <br> steplessly according to the <br> depression of the push button. | Replace the <br> special-purpose <br> step-less switch parts. |
| Variable speed <br> operation | $\circ$ | 0 |  |  |  |



|  | Part <br> No. | Part name | Q'ty per unit | Product body based on Step-less Switch Specification |  |  |  |  | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fig. No. |  |  |  | $\begin{aligned} & \text { ER2-001IH } \\ & \text { ER2-003IS } \end{aligned}$ | $\begin{aligned} & \text { ER2-003IH } \\ & \text { ER2-005IL } \\ & \text { ER2-005IS } \end{aligned}$ | ER2-010IL | $\begin{aligned} & \text { ER2-010IS } \\ & \text { ER2-016IS } \\ & \text { ER2-020IL } \end{aligned}$ | ER2-020IS ER2-025IS ER2-032IS ER2-050IS |  |
| 1 | 556 | C operation harness | 1 | ER2BX9556 | $\leftarrow$ | ER2DX9556 | $\leftarrow$ | $\leftarrow$ |  |
| 2 | 818 | Identification label M | 1 | ER2BX9818 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 3 | 1571M | Inverter (VFD) assembly | 1 | INV60FC21M | INV615C21M | $\leftarrow$ | INV622C21M | INV637C21M | $\begin{aligned} & \hline 230 \mathrm{~V} \\ & \text { Class } \end{aligned}$ |
|  |  |  |  | INV60FY21M | INV615Y21M | $\leftarrow$ | INV622Y21M | INV637Y21M | $\begin{aligned} & \text { 400V } \\ & \text { Class } \end{aligned}$ |
| 4 | 1557 | 3 push button cord 7C complete set | 1 | ZBM0025F1000 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | ER2 (Hook <br> suspended <br> type) |
| 5 | 557 | Push button cord 7C | 1 | Z3CR701 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 6 | 1561 | 3 push button switch MV assembly | 1 | SWDB400AC | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 7 | 1781 | 5 push button cord 9C complete set | 1 | ZBMS02AF1000 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | ER2 + <br> MR2 single <br> speed |
| 8 | 781 | Push button cord 9C | 1 | Z3CR901 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 9 | 1801 | 5 push button switch MVS assembly | 1 | SWDB410AC | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 7 | 1781 | 5 push button cord 10C complete set | 1 | ZBMD02AF1000 |  | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | ER2 + <br> MR2 dual speed |
| 8 | 781 | push button cord 10C complete set | 1 | Z3CRX01 | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |
| 9 | 1801 | 5 push button switch MVD assembly | 1 | SWDB420AC | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ | $\leftarrow$ |  |

For information on standard ER2 electric chain hoist parts, refer to "ER2 Series Electric Chain Hoist (125kg to 5t) Parts List (separate document).

